

Aquawood Diamond-Sealer D

5520

Opaque two-component-Intermediate coat für Premium Wooden windows for industrial and professional use

System-matched in combination with Aquawood Diamond-Top D

PRODUCT DESCRIPTION

General

Water-based, white 2-component intermediate coating. The product is characterised by excellent wet adhesion, very good insulation, good filling power and very good grindability.

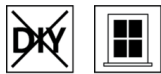
Special properties and standards



- **French ordinance DEVL1104875A**
Marking of construction coating products for their emission of volatile pollutants: A+

Application area

Premium wooden windows for exterior and interior use.



PROCESSING

Processing instructions



- Please stir the product before use. However, prevent entry of air while stirring.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- The optimal conditions for use are between 15 - 20 °C with a relative atmospheric humidity between 40 - 80 %.
- Do not close containers with hardened material.
- When changing from Aquawood Diamond-Sealer D (5520) to other water-based paint systems, care must be taken to adequately clean the pipes and spray equipment, preferably with warm water.
- Any change in the processing sequence, environmental conditions, non-observance of instructions or the use of products not listed may have an unfavourable effect on the result.
- Please follow our **ARL 300 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - General part** along with all standards and guidelines for window construction.

Blending ratio



100 part(s) by weight or by volume Aquawood Diamond-Sealer D (5520)
5 part(s) by weight or by volume Aqua-Hardener 8450 (8450000210)

Aquawood Diamond-Sealer D (5520) can only be used with a hardener and in the mixing ratio specified. Deviations lead to film and adhesion problems.

Aqua-Hardener 8450 (8450000210) must be carefully worked into the coating components by stirring before processing. After addition of hardener, a waiting time of approx. 10 minutes is recommended for improved degassing.

Pot life

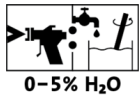


2 hour(s)

A further extension of the pot life is not possible.

Increased temperatures reduce the pot life.

Application technique



	Airless	Airless air-supported (Airmix®, Aircoat, etc.)
Spraying nozzle Ø (mm)	0,28 – 0,33	
Spray nozzle (Ø inch)	0,011 – 0,013	
Spraying pressure (bar)	80 – 100	
Vaporizer Air (bar)	-	1 – 2
Spraying distance (cm)	25	
Diluent	Water	
Diluent amount added (%)	0 – 5	
Applied quantity per application (g/m ²)	200 – 260	
Wet film (µm)	150 – 200	

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times

(at 23 °C and 50 % rel. humidity)



Dust-dry (ISO 1517)	approx. 30 minutes
Tack-free	approx. 5 hour(s)
Dried through	approx. 12 hour(s)

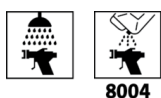
If necessary, a forced drying is also possible.

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Avoid direct sunlight!

Cleaning the working equipment



With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8004) (diluted 1:1 with water).

SUBSTRATE

Type of substrate Wood in accordance with the guidelines for window construction.

Substrate property The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

Wood moisture 13 % ± 2 %

COATING SYSTEM

General The following coating systems are exemplary.

Impregnation 1 x Aquawood Primo A2 (5452)
Intermediate drying: approx. 4 hour(s)
Use wood preservatives safely. Always read the label and observe the respective technical data sheets of the products before use.
Please follow our **ARL 056 - Working guideline for the use of wood preservatives.**

Intermediate coat **Softwoods:**
1 x Aquawood Diamond-Sealer D (5520)
Hardwoods and Larch:
2 x Aquawood Diamond-Sealer D (5520)

Intermediate sanding Grit size 220 – 240
Remove sanding dust.



Finishing coat 1 x Aquawood Diamond-Top D (5090)

ORDERING INFORMATION

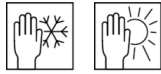
Size of trading unit 20 kg, 120 kg

Colour shades **Standard colour(s):**
Weiß (5520050000)
Gelb (5520055631)
Ocker (5520055632)
Rot (5520055633)
Blau (5520055634)
Grün (5520055635)
Grau (5520055636)
Dunkelgrau (5520055947)

Supplementary products Aqua-Cleaner (8004)
Aquawood Diamond-Top D (5090)
Aqua-Hardener 8450 (8450000210)
Aquawood Primo A2 (5452)
Please refer to the corresponding technical data sheets of the products.

FURTHER DETAILS

Durability / storage



Min. 1 year(s) in the original sealed containers.

Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).

Close opened containers well and use up the content as soon as possible.

Technical specifications

VOC content of the ready-to-use mixture: EU limit for Aquawood Diamond-Sealer D (Cat A/d):130 g/l.

Aquawood Diamond-Sealer D contains maximum 30 g/lVOC.

DGNB (German Sustainable Building Council)

Quality level 4 (with factory coating)

Safety information



The product is only suitable for the industrial and professional use.

When sanding, use at least a P2 dust filter as personal safety equipment to protect against abrasive and wood dust. In case of hardwood (especially for Beech, Oak) a dust filter P3 is recommended.

The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at www.adler-lacke.com.