

## Lignovit Lasur

5315

Water-based, thin-film wood glaze for industrial and professional use

General	Universal, water-based wood stain based on acrylate and alkyd resir dispersions for exterior wood. The product is characterised by very good workability, high block resistance, good weather resistance and ever degradation when exposed to weathering.		
Special properties and standards	<ul> <li>The coating is protected against blue stain and mould by a biocida active substance.</li> <li>Active substance: 2.4 g/kg (0.24 %) 3-lod-2-propinylbutylcarbamat</li> </ul>		
Application area	For non-dimensionally stable and limited dimensionally stable timber components for exterior use, such as e.g. wooden houses, timber cladding, canopies, profile boards, window shutters, balconies, gates.		
	We recommend Pullex Bodenöl (4402) for terrace floors and landing stages.		
	PROCESSING		
Processing instructions	<ul> <li>Please stir the product before use. However, prevent entry of air while stirring.</li> <li>The temperature of the product and object, and the room temperature must be at least +10 C.</li> <li>The optimal conditions for use are between 15 - 25 °C with a relative atmospheric humidity between 40 - 80 %.</li> </ul>		

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Our instructions for use are based on knowledge available currently and shall guide the buyer/user to the best of one's knowledge, but, however, must be clarified for the areas of application and processing conditions on a case-to-case basis. The buyer/user is responsible for deciding on the suitability and use of the delivered product, which is why it is recommended to produce a sample to check the suitability of the product. Our general terms and conditions of sale are otherwise applicable. All previous data sheets are rendered invalid with the issue of this one. Rights reserved for the modification of the container sizes, colour shades and degrees of gloss available.

- Smooth, planed wooden surfaces are less absorbent and should be given • a third coat if necessary.
- Any change in the processing sequence, environmental conditions, nonobservance of instructions or the use of products not listed may have an unfavourable effect on the result. Deviations lead to film and adhesion problems as well as to impairments with regard to weathering and color stability.
- Please follow our ARL 500 Working guideline for coating non-dimensionally stable and limited dimensionally stable construction elements – General part.

Application technique		Flow coating	Immersion	Brushing	Coating machine	
	Diluent	Wa	ter	-	Water	
0-5%H20	Diluent amount added (%)	0-5 -		-	0-5	
	Applied quantity per application (ml/m²)	70 - 100 50 - 7		50 - 70	30 - 50	
	The product is ready to use.					
	An additional 40 % material consumption is to be expected on rough sawn timber.					
	The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.					
Drying times	Dust-dry (ISO 1517)		approx	. 30 minute	25	
(at 23 °C and 50 % rel. humidity)	Sandable and recoatable	approx		x. 3 – 4 hour(s)		
	Dried through		approx	x. 12 hour(s)		
<u> 3-41 </u>	The figures given above are reference values. The drying time dep the type of substrate, coat thickness, temperature, air exchange and atmospheric humidity.					
	Lower temperatures and	d/or high leve	l of atmosp	heric hum	idity can increase	
	the drying time. Avoid direct sunlight!					
	Avola anece samight.					
Cleaning the working	With water immediately		_			
equipment	To remove dried paint (diluted 1:1 with water).	residues we r	ecommend	using Aqı	ıa-Cleaner (8004)	
	SUBSTRATE					
Type of substrate	Softwood planed, sande	d or rough sa	wn.			
Substrate property	The substrate must be dry, clean, capable of holding the paint, free fro separating substances such as grease, wax, silicone, resin etc. and free fro wood dust, as well as tested for suitability for coating.					
	A prerequisite for ensu basic principles of const				is to observe the	
Wood moisture	15 ± 2 %					

Preparation of the substrate	For optimal durability we recommend to sand smooth wooden surfaces with grain size 80 – 120 in the direction of the fibre, clean thoroughly and remove wood extractives such as, for example, resins and resin pockets. Round off any sharp edges.
	Clean resinous timbers containing drying retardant components with Nitro- Verdünner Aromatenfrei (8017).
	Treat outdoor infestation or attack by algae, green covering or mold with Aviva Fungisan (8308).
	Please refer to the corresponding technical data sheets of the products.
	COATING SYSTEM
General	The following coating system is exemplary.
Impregnation	If necessary outdoors, apply 1 coat of Lignovit Primo (5358) (applies to timbers of durability class 3-5 according to EN 350) to protect against blue stain, fungal decay and insect infestation.
	Intermediate drying time: approx. 4 hours
	Use wood preservatives safely. Always read the label and observe the respective technical data sheets of the products before use.
	Please follow our <b>ARL 056 - Working guideline for the use of wood preservatives.</b>
Primer coat	1 x Lignovit Lasur (5315)
Intermediate sanding	If necessary: Slight smooth sanding: Grit size 240 – 280
	Remove sanding dust.
Finishing coat	1 x Lignovit Lasur (5315)
	MAINTENANCE
Care	Please follow our <b>ARL 504 - Working guideline for coating non-dimensionally</b> stable and limited dimensionally stable construction elements - Maintenance and Repair.
	ORDERING INFORMATION
Size of trading unit	4 l; 18 l
Colour shades	<b>Standard colour(s):</b> Weide (5315054497)
MADLER MIX	Eiche (5315054498) Lärche (5315054499) Kiefer (5315054500) Nuss (5315053958) Palisander (5315053975) Naturgrau (5315053955) Kastanie (5315063490)
	Other colour shades can be obtained using the <b>ADLER colour mixing system ADLERMix</b> .
	<b>Base paint(s):</b> Lignovit Lasur Basis W30 (53135)

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